

March, 2015

## 3M™ Foam Fast 74 Spray Adhesive (Aerosol)

### Product Description

An extremely fast tacking industrial grade spray adhesive for bonding foam and fabric.

### Product Features

- Used for bonding flexible urethane or latex foam together and to other materials such as wood, metal and plastics.
- Provides excellent coverage.
- Soft, non-dimpling glue lines.



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## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Property	Values	Notes
Color	Translucent and Orange	
Density	6 lb/gal	
Solids Content by Weight	22 %	
VOC	<55 %	
Coverage	40 sq ft	@ 2.5 gms /ft <sup>2</sup> per lb (sqft)
Hazardous Air Pollutants (HAPS)	No % by weight	
CARB Compliant	No	
GREENGUARD Air Quality Certified®	No	
Helps Contribute to LEED® Credits	Yes	
Spray Pattern	Variable Lace	
Dry Time	30 s	
Shear Adhesion Failure Test - SAFT	170 °F	SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.
Flammable Solvent	Yes	
Flammable Propellant	Yes	
Base	Synthetic Elastomer	
Bonding Range	30 sec - 15 min	

## Available Sizes

Container Size	3M Stock Number	UPC Number
24 Fl. Oz. (Net Wt. 16.9 oz) - clear	62-4950-4950-4	00-021200-50045-9
24 Fl. Oz. (Net Wt. 16.9 oz) - orange	62-4935-4950-5	00-021200-82242-1
24 Fl. Oz. (Net Wt. 16.9 oz) - orange Inverted Aerosol	62-4935-4970-3	00-051111-07277-6
Large Cylinder - 28.8 lbs. - clear	62-4974-8030-1	00-021200-49919-7
Large Cylinder - 28.8 lbs. - orange	62-4912-8030-1	00-021200-49158-0
Intermediate - 148.5 lbs. - clear	62-4974-8150-7	00-051115-25741-4
Intermediate - 148.5 lbs. - orange	62-4912-8150-7	00-051111-18853-8
Jumbo Cylinder - 297 lbs. - clear	62-4974-8300-8	00-051115-25742-1
Jumbo Cylinder - 297 lbs. - orange	62-4912-8300-8	00-051111-18854-5
52 gallon drum - 358.8 lbs. - clear	62-4447-9532-2	00-051115-25743-8
52 gallon drum - 358.8 lbs. - orange	62-4911-9530-1	00-051111-07193-9

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## Storage and Shelf Life

Store product at 60-80°F (16-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.

When stored at the recommended conditions in original, unopened container, this product has a shelf life if 18 months from date of manufacture.

## Trademarks

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LEED® is a registered trademark of the United States Green Building Council (USGBC).

## References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/company-us/all-3m-products/~/3M-Foam-Fast-74-Spray-Adhesive?N=5002385+3293242449&amp;rt=rud">https://www.3m.com/3M/en_US/company-us/all-3m-products/~/3M-Foam-Fast-74-Spray-Adhesive?N=5002385+3293242449&amp;rt=rud</a>
Safety Data Sheet (SDS)	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=74 Spray Adhesive">https://www.3m.com/3M/en_US/company-us/SDS-search/results?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=74 Spray Adhesive</a>

## Family Group

	74 Spray Adhesive	74 Cylinder Spray Adhesive	74 Adhesive
Color	Translucent and Orange	Translucent and Orange	Translucent and Orange
Solids Content by Weight (%)	22	22	36
Spray Pattern	Variable Lace	Lace	Lace

## Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

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## Information

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